

R09

RASCHIATORE TIPO R09

Descrizione

Il raschiatore R09 ha la funzione di pulire lo stelo al suo rientro, mantenendo all'esterno le impurità.

È composto da un'anima metallica rettificata all'esterno e incollata ad un elemento raschiante in NBR.

La cava che alloggia il raschiatore è aperta, facilitandone il montaggio.

Dati tecnici

Velocità: < 1 [m/s]

Temperatura: - 30 °C ÷ +100 °C

Fluidi: agenti atmosferici, acqua, sabbia ecc.
(vedi tabella 1 a pagina 12)

Materiale

Il materiale del raschiatore è in gomma nitrilica NBR 90 Shore A e anima in acciaio AISI 1010

Codice materiale standard: NG

Montaggio

Il montaggio avviene in cava aperta.

Togliere spigoli vivi e le bave per facilitarne l'inserimento.

Attenzione: la cava dove alloggia il raschiatore deve essere in tolleranza di lavorazione come indicato nella colonna D.

Il mancato rispetto della tolleranza può causare la fuoriuscita del manufatto durante il movimento alternativo lineare.

R09 TYPE WIPER

Description

The function of the R09 wiper is cleaning the rod while return into position, blocking external impurities.

It is made up of an external, grinded metal cage core part glued to a NBR element.

The groove is open and makes easier the design of the seat.

Technical data

Speed: < 1 [m/s]

Temperature: - 30 °C ÷ +100 °C mescola NBR

Fluids: atmospheric factors, water, sand, etc.
(see table 1, page 12)

Material

The wiper material is a nitrile rubber NBR 90 Shore A with steel core AISI 1010.

Compound reference: NG

Assembling

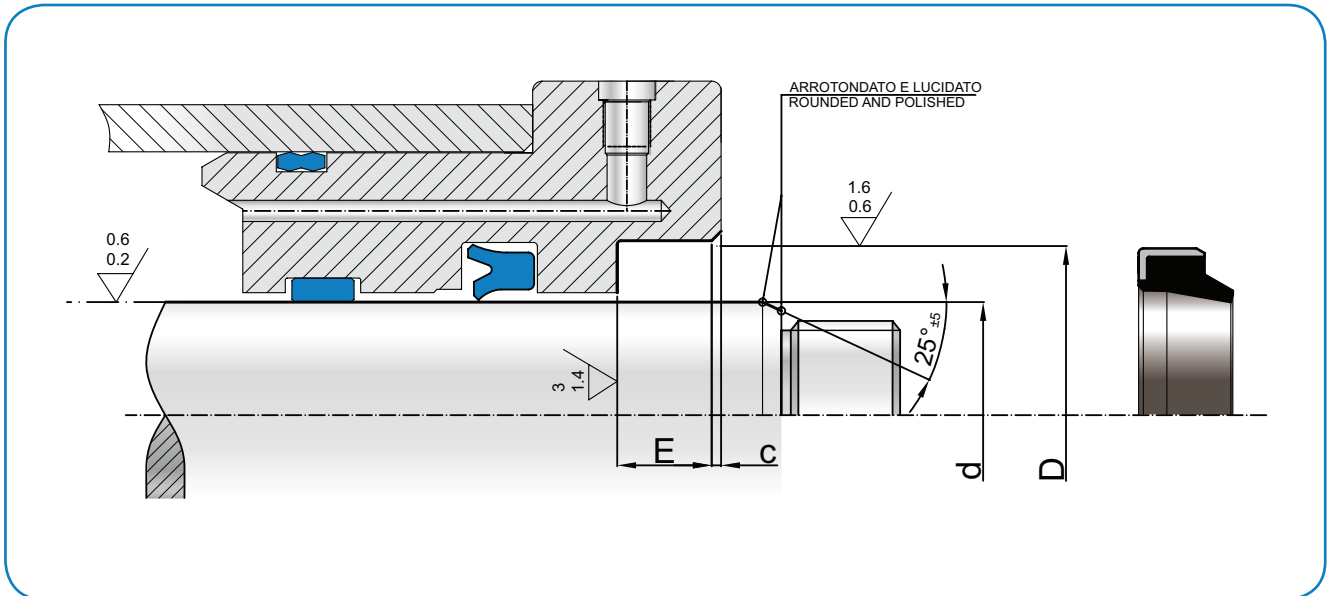
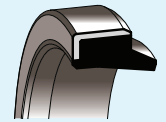
The assembling is done in open groove.

Remove flashes and cutting edges to allow better installation of the wiper.

Warning: The housing of the wiper must be within the machining tolerance as shown in column D.

Not observed tolerances may cause the extrusion of the product during the operations.

R09



d_{H9}	D_{H10}	Toll.	$E_{+0,2}$	C	ART / ITEM
20,0	30,0	-0	4,0	0,8	R09 0200 0300 040 NG
20,0	30,0	+0,033	5,0	1,0	R09 0200 0300 050 NG
* 20,0	30,0		7,0	1,5	R09 0200 0300 070 NG
22,0	30,0	-0	4,0	0,8	R09 0220 0300 040 NG
22,0	32,0	+0,039	5,0	1,0	R09 0220 0320 050 NG
* 22,0	32,0		7,0	1,5	R09 0220 0320 070 NG
25,0	35,0	-0	5,0	1,5	R09 0250 0350 050 NG
* 25,0	35,0	+0,039	7,0	1,5	R09 0250 0350 070 NG
28,0	38,0		5,0	1,0	R09 0280 0350 050 NG
28,0	38,0	-0	7,0	1,5	R09 0280 0380 070 NG
30,0	40,0	+0,039	5,0	1,0	R09 0300 0400 050 NG
30,0	40,0		7,0	1,5	R09 0300 0400 070 NG
32,0	42,0	-0	5,0	1,0	R09 0320 0420 050 NG
32,0	42,0	+0,039	7,0	1,5	R09 0320 0420 070 NG
35,0	45,0		5,0	1,0	R09 0350 0450 050 NG
* 35,0	45,0	-0	7,0	1,5	R09 0350 0450 070 NG
36,0	46,0	+0,039	5,0	1,0	R09 0360 0460 050 NG
38,0	48,0		7,0	1,0	R09 0380 0480 070 NG
40,0	50,0	-0	5,0	1,0	R09 0400 0500 050 NG
* 40,0	50,0	+0,046	7,0	1,5	R09 0400 0500 070 NG
42,0	52,0		7,0	1,5	R09 0420 0520 070 NG

d_{H9}	D_{H10}	Toll.	$E_{+0,2}$	C	ART / ITEM
45,0	55,0	-0	7,0	1,5	R09 0450 0550 070 NG
50,0	60,0	+0,046	5,0	1,0	R09 0500 0600 050 NG
* 50,0	60,0		7,0	1,5	R09 0500 0600 070 NG
55,0	65,0	-0	7,0	1,5	R09 0550 0650 070 NG
* 56,0	66,0	+0,046	7,0	1,5	R09 0560 0660 070 NG
60,0	70,0		5,0	1,0	R09 0600 0700 050 NG
60,0	70,0	-0	7,0	1,5	R09 0600 0700 070 NG
65,0	75,0	0,046	7,0	1,5	R09 0650 0750 070 NG
* 70,0	80,0		7,0	1,5	R09 0700 0800 070 NG
75,0	85,0	-0	7,0	1,5	R09 0750 0850 070 NG
* 80,0	90,0	+0,054	7,0	1,5	R09 0800 0900 070 NG
85,0	95,0		7,0	1,5	R09 0850 0950 070 NG
* 90,0	100,0	-0	7,0	1,5	R09 0900 1000 070 NG
95,0	105,0	+0,054	7,0	1,5	R09 0950 1050 070 NG
100,0	110,0		7,0	1,5	R09 1000 1100 070 NG
110,0	120,0	-0	7,0	1,5	R09 1100 1200 070 NG
120,0	130,0	+0,063	7,0	1,5	R09 1200 1300 070 NG

WSL
WSG
R09
WWS
WAT
TRD
WED
WEL

OLEODINAMICA
HYDRAULIC