

WSG

RASCHIATORE CON STEP TIPO WSG

Descrizione

Il raschiatore tipo WSG ha la funzione di pulire lo stelo al suo rientro, mantenendo all'esterno le impurità.

E' composto da un'anima metallica incollata ad un elemento in poliuretano.

La cava risulta aperta facilitando l'esecuzione della sede.

Dati tecnici

Velocità: < 0,8 m/s

Temperatura: da - 35° C a + 100 ° C con punte fino a 110° C.

Fluidi: agenti atmosferici, acqua a temperatura inferiore a 60° C, oli a base minerale
(vedi tabella 1 a pagina 12)

Materiale

Il materiale del raschiatore è un poliuretano di durezza 93 Shore A e anima in acciaio.

Codice materiale: CA

Montaggio

Il montaggio avviene in cava aperta.

Togliere gli spigoli vivi e le bave per facilitarne l'inserimento.

Attenzione: la cava dove alloggia il raschiatore deve essere in tolleranza di lavorazione come indicato nella colonna D. Il mancato rispetto della misura della tolleranza può causare la fuoriuscita del manufatto durante il movimento.

WSG TYPE WIPER WITH STEP

Description

The function of the WSG wiper is to clean the rod while returning to position, blocking external impurities.

It is made up of a metal core bonded to a polyurethane element.

The groove is open and allows easier design of the seat.

Technical data

Speed: < 0.8 m/s

Temperature: from - 35° C to + 100 ° C with peaks till 110° C.

Fluids: atmospheric factors, water at a temperature below 60° C, mineral oils
(see table 1, page 12)

Material

The material of the wiper is a polyurethane with a hardness of 93 Shore A and steel core.

Compound reference: CA

Assembling

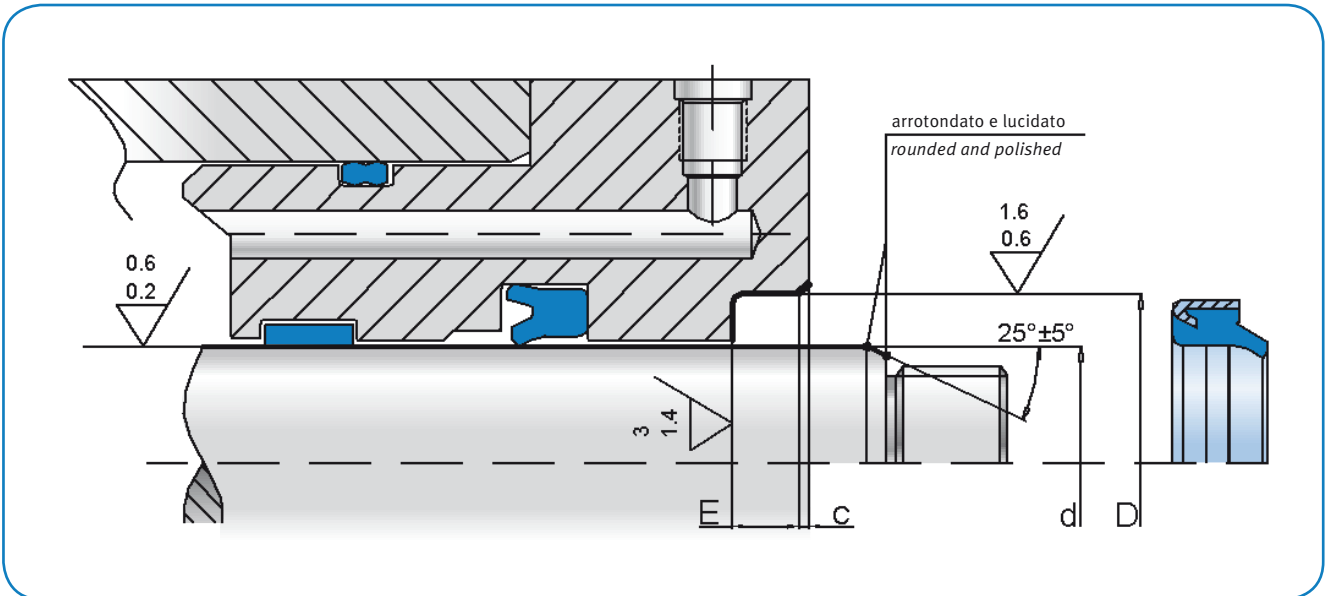
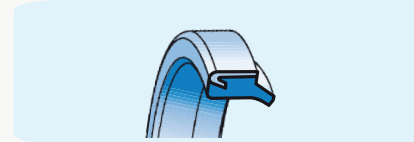
The assembling is done in open groove.

Remove flashes and cutting edges to allow better installation of the wiper.

Warning: The housing of the wiper must be within the machining tolerance as shown in column D.

Not observed tolerances may cause the expulsion of the product during the operations.

WSG



WSL
WSG
 R09
 WWS
 WAT
 TRD
 WED
 WEL

d_{h9}	D_{H10}	Toll.	$E_{+0,2}$	C	ART / ITEM
20,0	30,0	-0	4,0	0,8	WSG 0200 0300 040 CA
20,0	30,0	+0,033	5,0	1,0	WSG 0200 0300 050 CA
* 20,0	30,0		7,0	1,5	WSG 0200 0300 070 CA
22,0	30,0	-0	4,0	0,8	WSG 0220 0300 040 CA
22,0	32,0	+0,039	5,0	1,0	WSG 0220 0320 050 CA
* 22,0	32,0		7,0	1,5	WSG 0220 0320 070 CA
25,0	35,0	-0	5,0	1,5	WSG 0250 0350 050 CA
* 25,0	35,0	+0,039	7,0	1,5	WSG 0250 0350 070 CA
28,0	38,0		5,0	1,0	WSG 0280 0350 050 CA
28,0	38,0	-0	7,0	1,5	WSG 0280 0380 070 CA
30,0	40,0	+0,039	5,0	1,0	WSG 0300 0400 050 CA
30,0	40,0		7,0	1,5	WSG 0300 0400 070 CA
32,0	42,0	-0	5,0	1,0	WSG 0320 0420 050 CA
32,0	42,0	+0,039	7,0	1,5	WSG 0320 0420 070 CA
35,0	45,0		5,0	1,0	WSG 0350 0450 050 CA
* 35,0	45,0	-0	7,0	1,5	WSG 0350 0450 070 CA
36,0	46,0	+0,039	5,0	1,0	WSG 0360 0460 050 CA
38,0	48,0		7,0	1,0	WSG 0380 0480 070 CA
40,0	50,0	-0	5,0	1,0	WSG 0400 0500 050 CA
* 40,0	50,0	+0,046	7,0	1,5	WSG 0400 0500 070 CA
42,0	52,0		7,0	1,5	WSG 0420 0520 070 CA

d_{h9}	D_{H10}	Toll.	$E_{+0,2}$	C	ART / ITEM
45,0	55,0	-0	7,0	1,5	WSG 0450 0550 070 CA
50,0	60,0	+0,046	5,0	1,0	WSG 0500 0600 050 CA
* 50,0	60,0		7,0	1,5	WSG 0500 0600 070 CA
55,0	65,0	-0	7,0	1,5	WSG 0550 0650 070 CA
* 56,0	66,0	+0,046	7,0	1,5	WSG 0560 0660 070 CA
60,0	70,0		5,0	1,0	WSG 0600 0700 050 CA
60,0	70,0	-0	7,0	1,5	WSG 0600 0700 070 CA
65,0	75,0	0,046	7,0	1,5	WSG 0650 0750 070 CA
* 70,0	80,0		7,0	1,5	WSG 0700 0800 070 CA
75,0	85,0	-0	7,0	1,5	WSG 0750 0850 070 CA
* 80,0	90,0	+0,054	7,0	1,5	WSG 0800 0900 070 CA
85,0	95,0		7,0	1,5	WSG 0850 0950 070 CA
* 90,0	100,0	-0	7,0	1,5	WSG 0900 1000 070 CA
95,0	105,0	+0,054	7,0	1,5	WSG 0950 1050 070 CA
100,0	110,0		7,0	1,5	WSG 1000 1100 070 CA
110,0	120,0	-0	7,0	1,5	WSG 1100 1200 070 CA
120,0	130,0	+0,063	7,0	1,5	WSG 1200 1300 070 CA

* in conformità alle norme ISO 3320 – in accordance with ISO 3320 norms

OLEODINAMICA
 HYDRAULIC